

TPM CIRCLE NO :- 2	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME : Innovation	LOSS NO. / STEP								
DEPT :- Q.A	RESULT AREA	P	Q	DEF :- A		C	D	S	M

CELL :-A247 CELL NAME:- CBS Assembly MACHINE / STAGE :- A247 CBS Assembly Line OPERATION :- Lever Assembly Stage

KAIZEN THEME : To Prevent re-occurrence of Customer Complaint of Lever bend in CBS Assembly.

IDEA :- Provision of control point to arrest Lever Bend Comp.

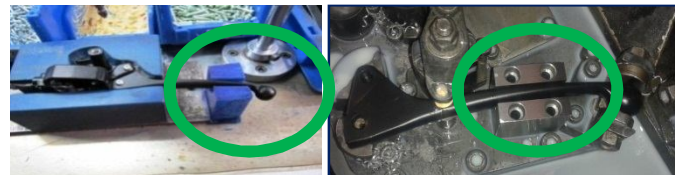
WIDELY/DEEPLY:-

COUNTERMEASURE:- Provided Poka Yoke Block in Machining & Assembly Fixture of Lever – to arrest Lever Bend components before Machining or Assembly it self.

BENCHMARK	1 No.
TARGET	0 No.
KAIZEN START	08.02.2014
KAIZEN FINISH	16.03.2014

PROBLEM / PRESENT STATUS :- 1 No. CBS Assembly reported at customer end with Lever bend on 08.02.14

TEAM MEMBERS :-



Samal
Narayanan

- BENEFITS :-**
1. Prevent Re-occurrence of Customer Complaint.
 2. Reduce COPO.

BEFORE

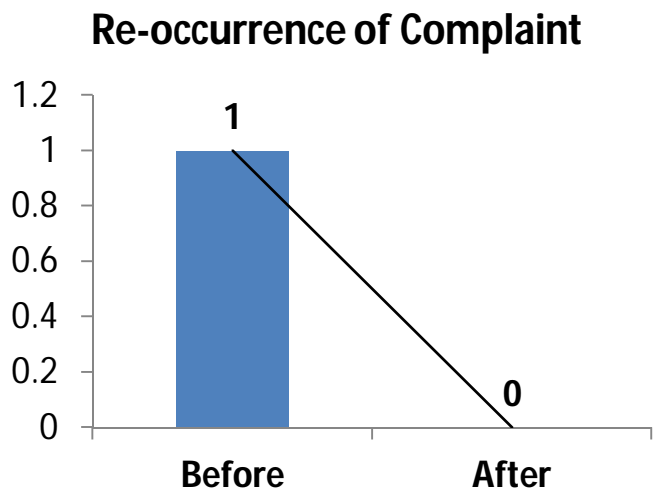
AFTER

KAIZEN SUSTENANCE

WHY - WHY ANALYSIS :-
Why1: Lever Bend in CBS Assy.
Why 2: No Provision of control point to arrest Lever Bend Comp.

RESULT :-

WHAT TO DO: Add Checkpoint in Poka Yoke Monitoring Sheet.
HOW TO DO: -----
FREQUENCY : Daily Start of Shift



COST INCURRED FOR MAKING KAIZEN

MATERIAL COST	LABOUR COST	TOTAL COST
IN RS	IN RS	IN RS
INR 500/-	-----	INR 500/-

ROOT CAUSE :- No Provision of control point to arrest Lever Bend Comp.

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

REGISTRATION NO. & DATE : 08 & 16.02.14
REGISTERED BY :- Guru Basappa
MANAGER'S SIGN :- Narayanan

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1	2 ND	30.05.14	Narayanan	Comp.